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# ***TransFER – NEW RESEARCH PROJECT ON IRON PRODUCTION IN DRAVA RIVER VALLEY***

International scientific conference

**IRON IN ARCHAEOLOGY**

**Bloomery Smelters and Blacksmiths in Europe and Beyond**



30th May – 1st June 2017  
Prague, Czech Republic

# TransFER

## Iron production along the Drava River in the Roman period and the Middle Ages:

### Creation and transfer of knowledge, technologies and goods

- Institute of Archaeology, Zagreb, Croatia
- 48 months (1st March 2017. – 28th February 2021.)
- PI: **Tajana Sekelj Ivančan**, PhD (IARH)
- Research group:
  - Tatjana Tkalčec**, PhD (IARH, Zagreb, Croatia)
  - Siniša Krznar**, PhD (IARH, Zagreb, Croatia)
  - Ladislav Lazić**, PhD (Sisak, Croatia)
  - Ma **Robert Čimin** (Koprivnica, Croatia)
  - Aleksandra Bugar**, dipl. arh. (Zagreb, Croatia)
  - Ivan Marija Hrovatin**, dipl. arh. (Trieste, Italy)
  - Branko Mušič**, PhD, univ. dipl. ing. geol. (Ljubljana, Slovenia)
  - Sibila Borojević Šoštarić**, PhD (Zagreb, Croatia)
  - Stanko Ružičić**, (PhD (Zagreb, Croatia)
  - Metka Culiberg**, PhD (Ljubljana, Slovenia)
- Doctoral student: **Ivan Valent**, Ma (Koprivnica, Croatia)

## **The aim of the project**

**The aim of the project is to expand the scientific knowledge about the primary processing and manufacturing of iron in the lowland basin of the Drava River throughout the periods of the Antiquity and Middle Ages.**

In order to define the meaning of iron production in the context of ancient and medieval societies in the study area, the following tasks were set:

- (a) To specify the source of the iron ore and the other necessary resources (clay, water, wood);
- (b) To define the technology of processing the iron ore throughout the historical periods and the intensity of production;
- (c) To define the impact of iron production in the context of socio-cultural relations and interaction of people and goods.

# The archaeological site Virje-Volarski breg

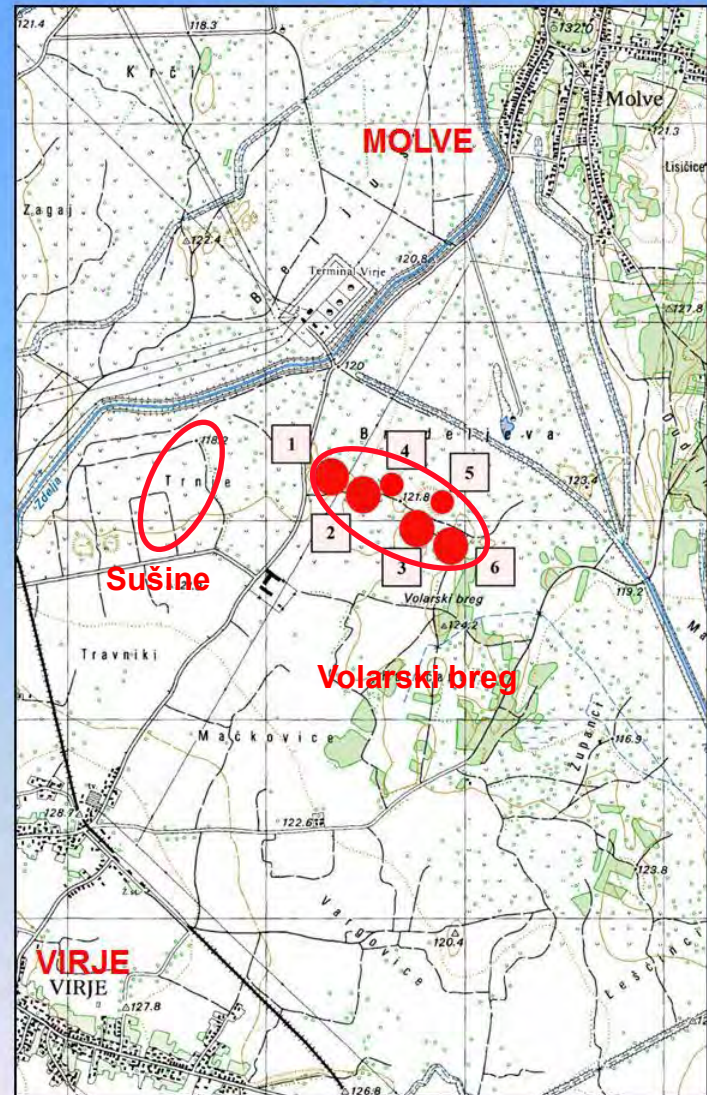
The site is located in a large valley of the river Drava between villages Virje and Molve in Koprivnica-Križevci County, Croatia



The site is known in the literature as an archaeological site with settlement characteristics, since the 1980s

## Surface archaeological finds:

- 1 - Late La Tène period, High Middle Ages
- 2 - Early Iron Age
- 3 - Late Middle Ages
- 4 - Late Bronze Age, Roman period
- 5 - Bronze age
- 6 - Late Middle Ages





## Volarski breg – surface finds, 2007





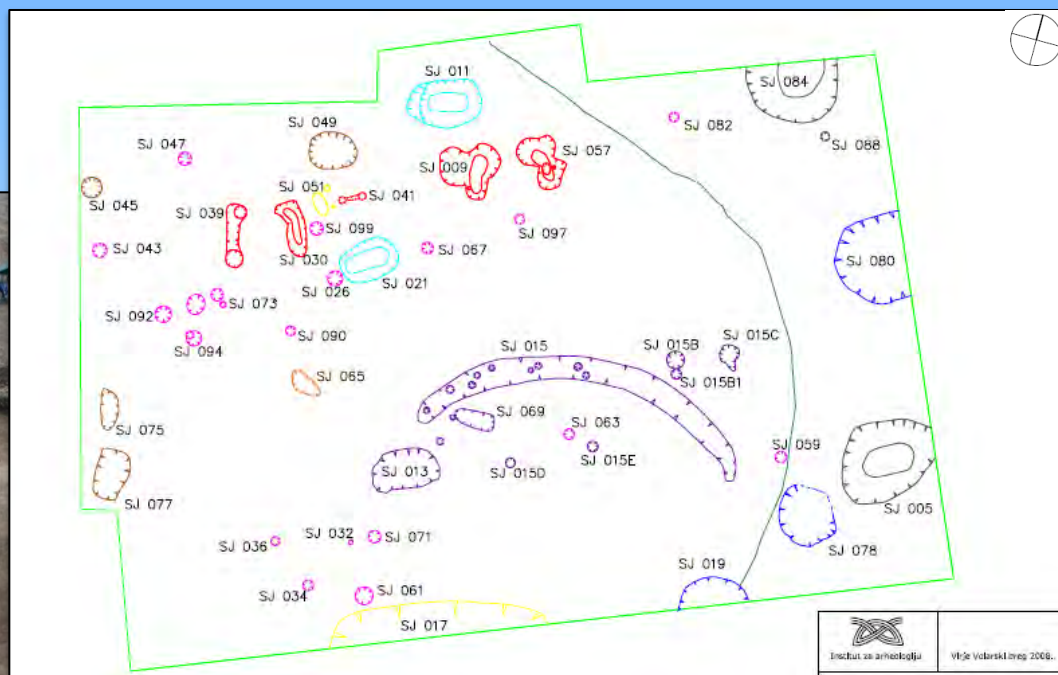


# Archaeological research at the Virje-Volarski breg - 2008



Tranch 1 – 230 m2

- 5 smelting furnaces in situ (red),
- 4 dislocated remains of destroyed furnaces (brown),
- 5 burials with burnt earth at the bottom (blue),
- 1 fence (?) and many burials of wooden posts (violet)



# Radiocarbon analysis

## MIDDLE AGES

- FURNACE I. - *Radiocarbon Age - BP 1236 $\pm$ 25*  
*Two Sigma Range - cal AD 760-874 (56.3%)*
- PIT II. - *Radiocarbon Age - BP 1169 $\pm$ 26*  
*Two Sigma Range - cal AD 777-900 (82%)*

## LATE ANTIQUITY

- PIT - *Radiocarbon Age - BP 1560 $\pm$ 30*  
*Two Sigma Range - cal AD 420-570 (95%)*

## PREHISTORY

- OBJECT - *Radiocarbon Age - BP 2128 $\pm$ 30*  
*Two Sigma Range - cal BC 208-52 (86.8%)*

### Analysis 14C:

Leibniz-Labor für  
Altersbestimmung und  
Isotopenforschung  
Christian-Albrechts-Universität  
Kiel, Germany



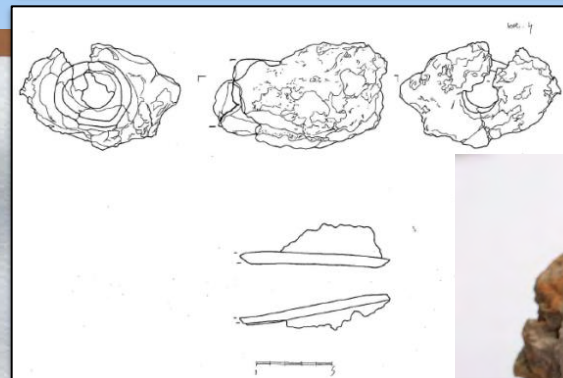
# Two smelting furnaces visible after the removal of humus



Smelting furnaces I and V

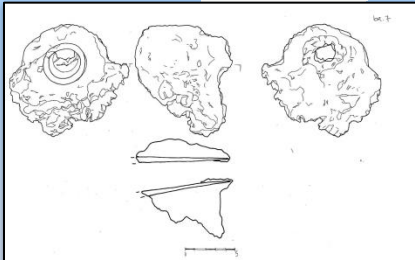
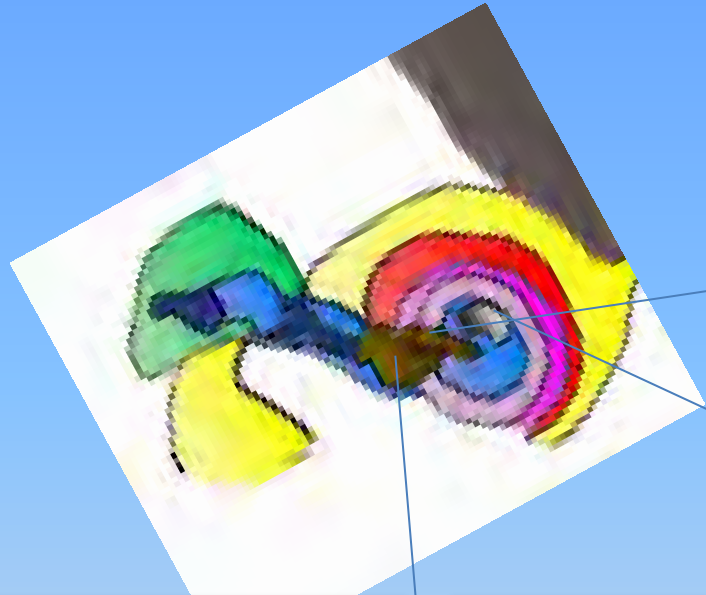


# Smelting furnace I



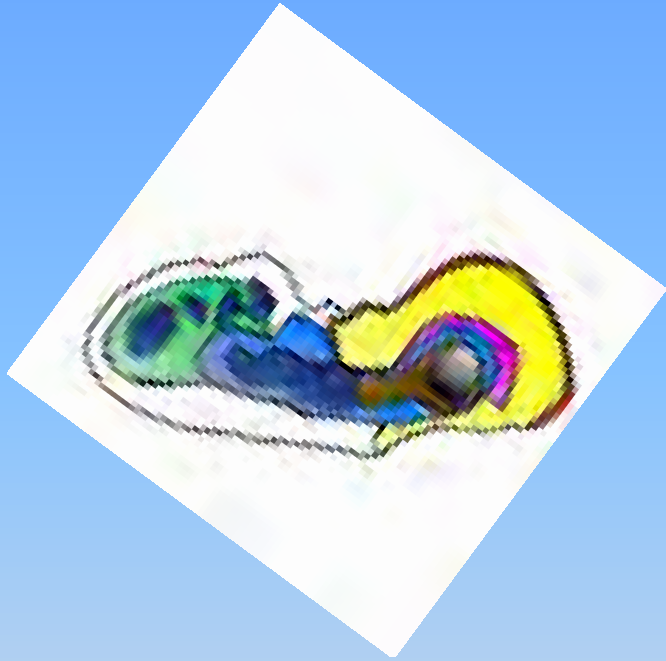


## Smelting furnace V

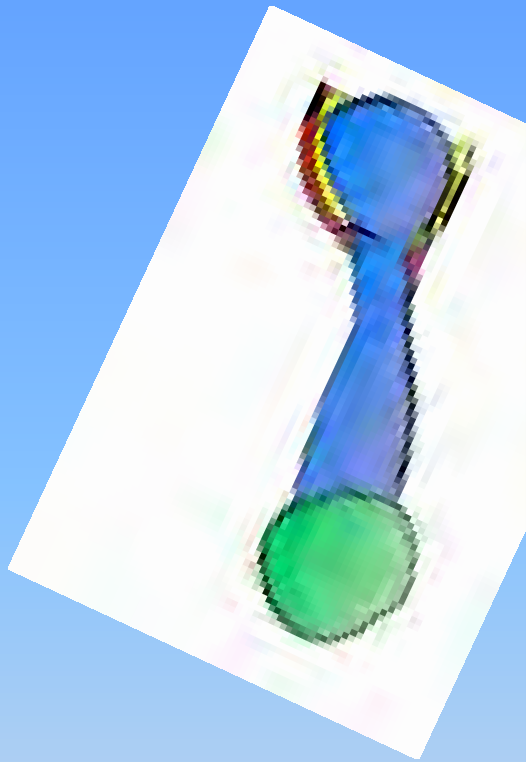




## Smelting furnace II



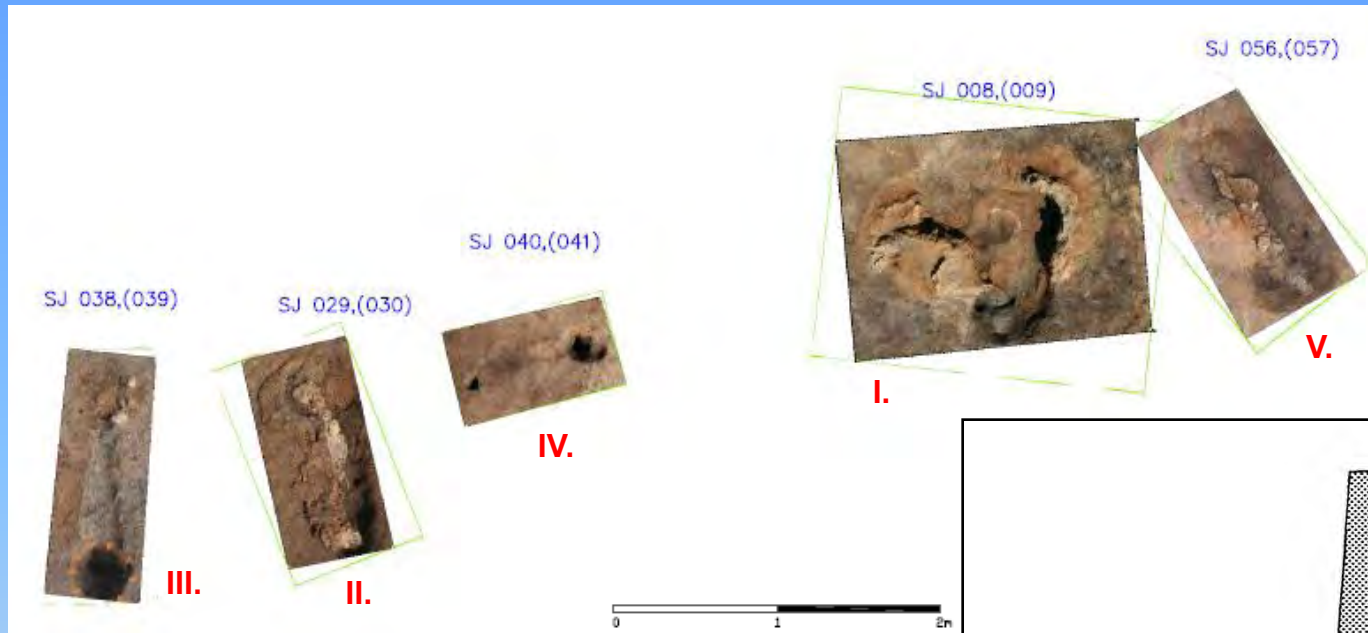
**Smelting furnace III**



**Smelting furnace IV**

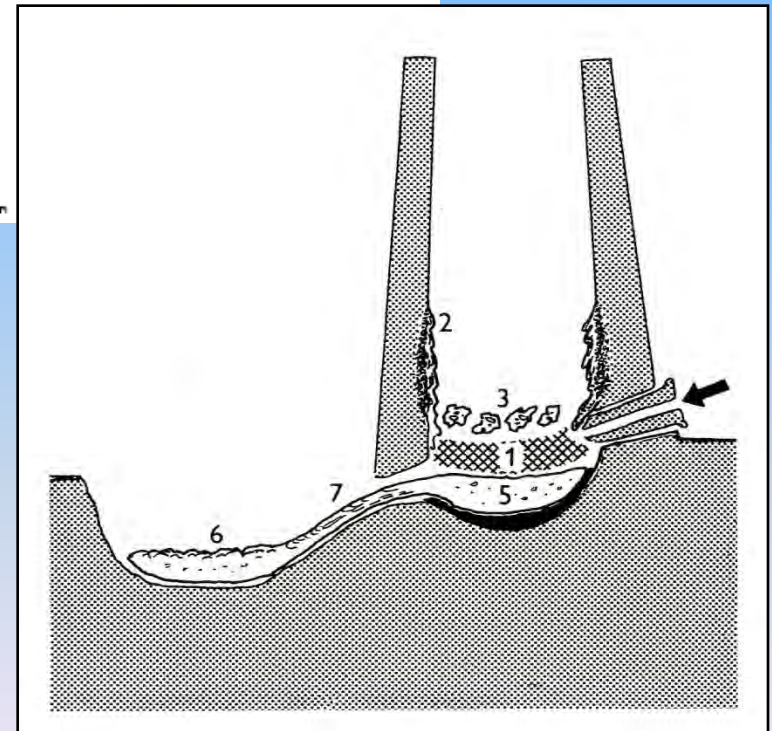






### The flat-hearth tapped furnace type – the three parts

1. Firebox – the interior of the funnel-shaped section of the furnace with a fired base where the iron ore mixed with charcoal was burned /1-5/;
2. The fired base of the small channel through which the slag ran /7/;
3. The pit where the slag collected /6/.



(Pleiner 2000: 258, Fig. 67)

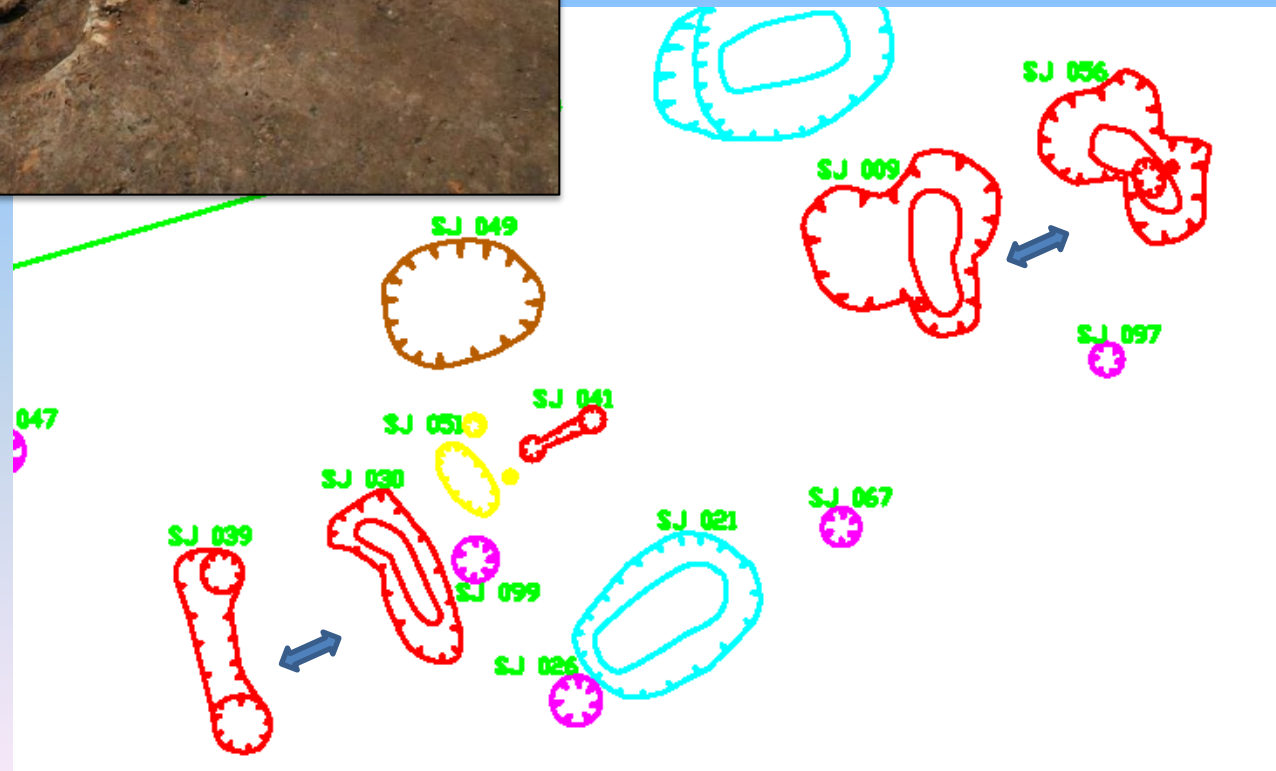




Position and appearance of two opposite smelting furnace I. and V. during research

Furnace I.

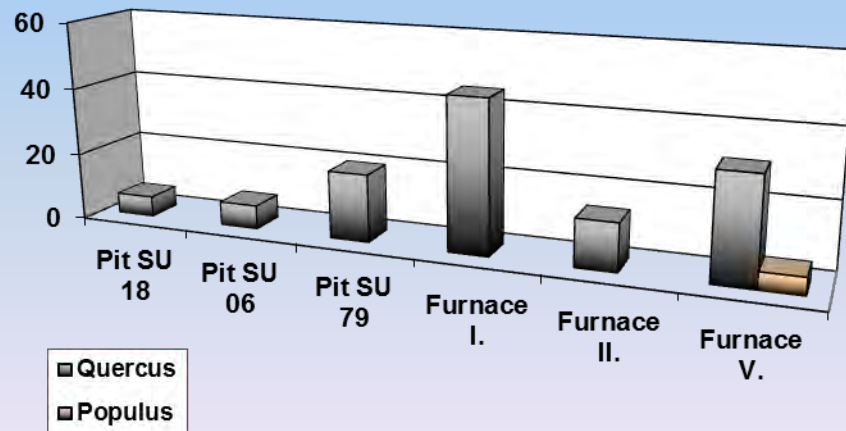
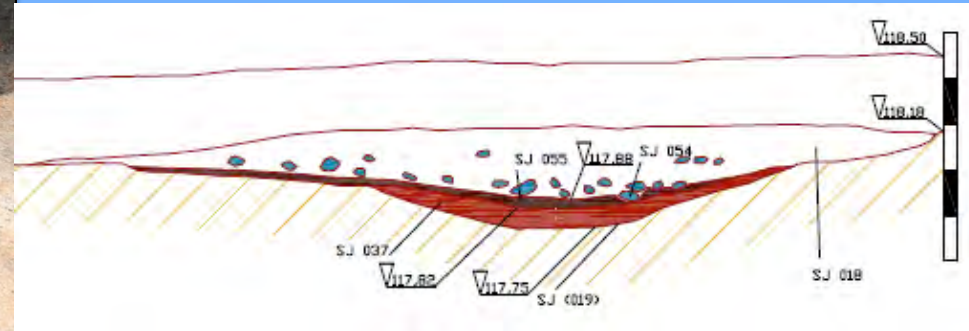
Furnace V.



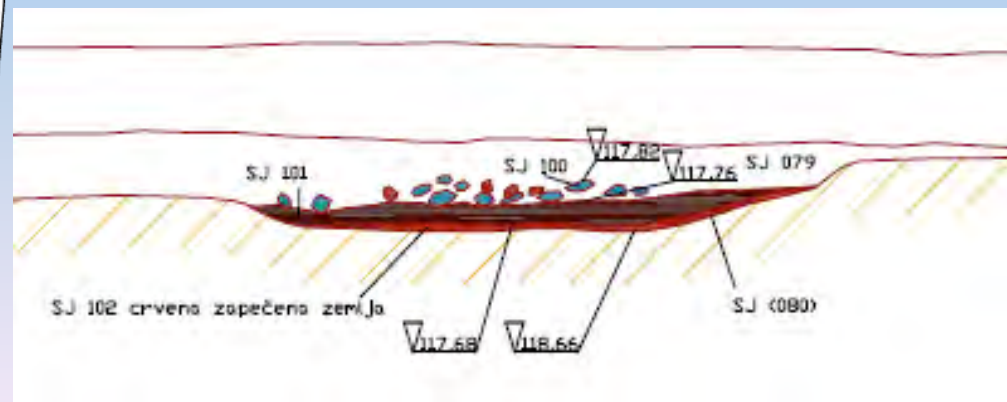
# Pits for making charcoal



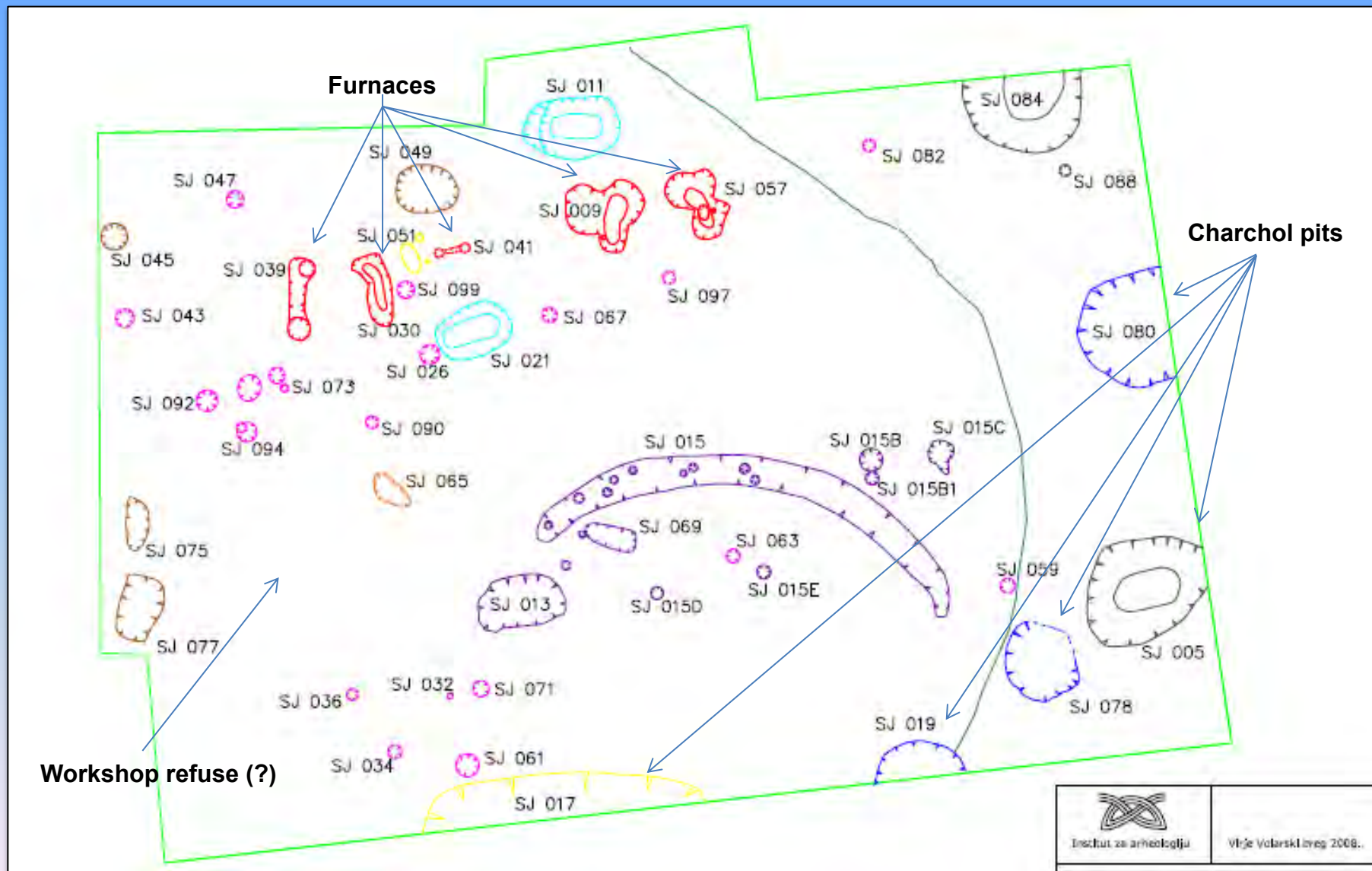
Pit SU 18



Pit SU 79

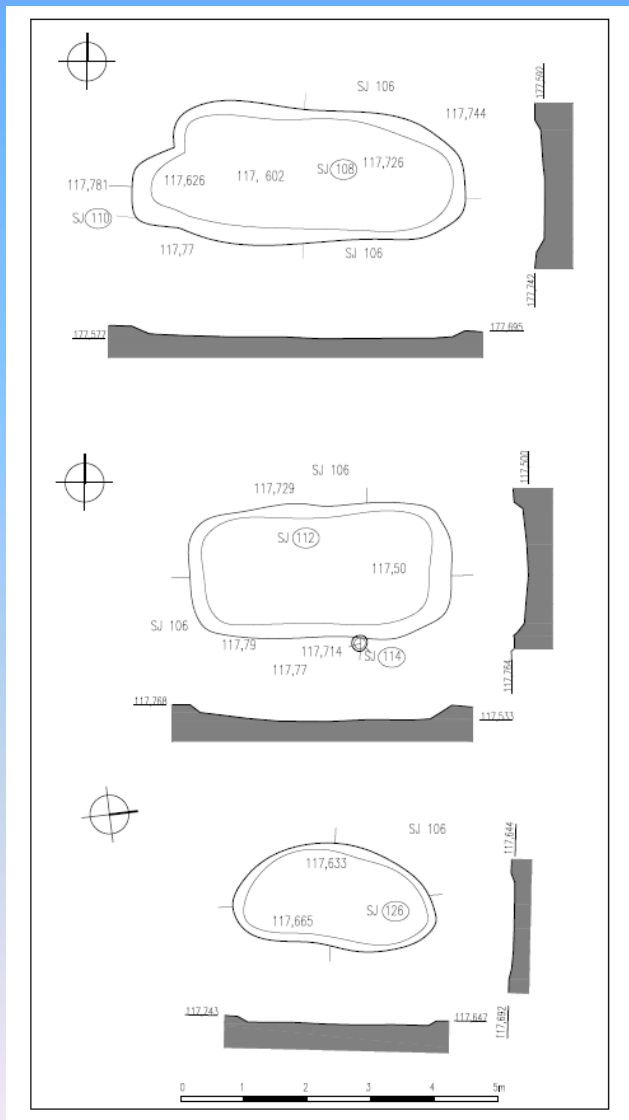


**It seems the work in the smelting workshop was organized according to activities**

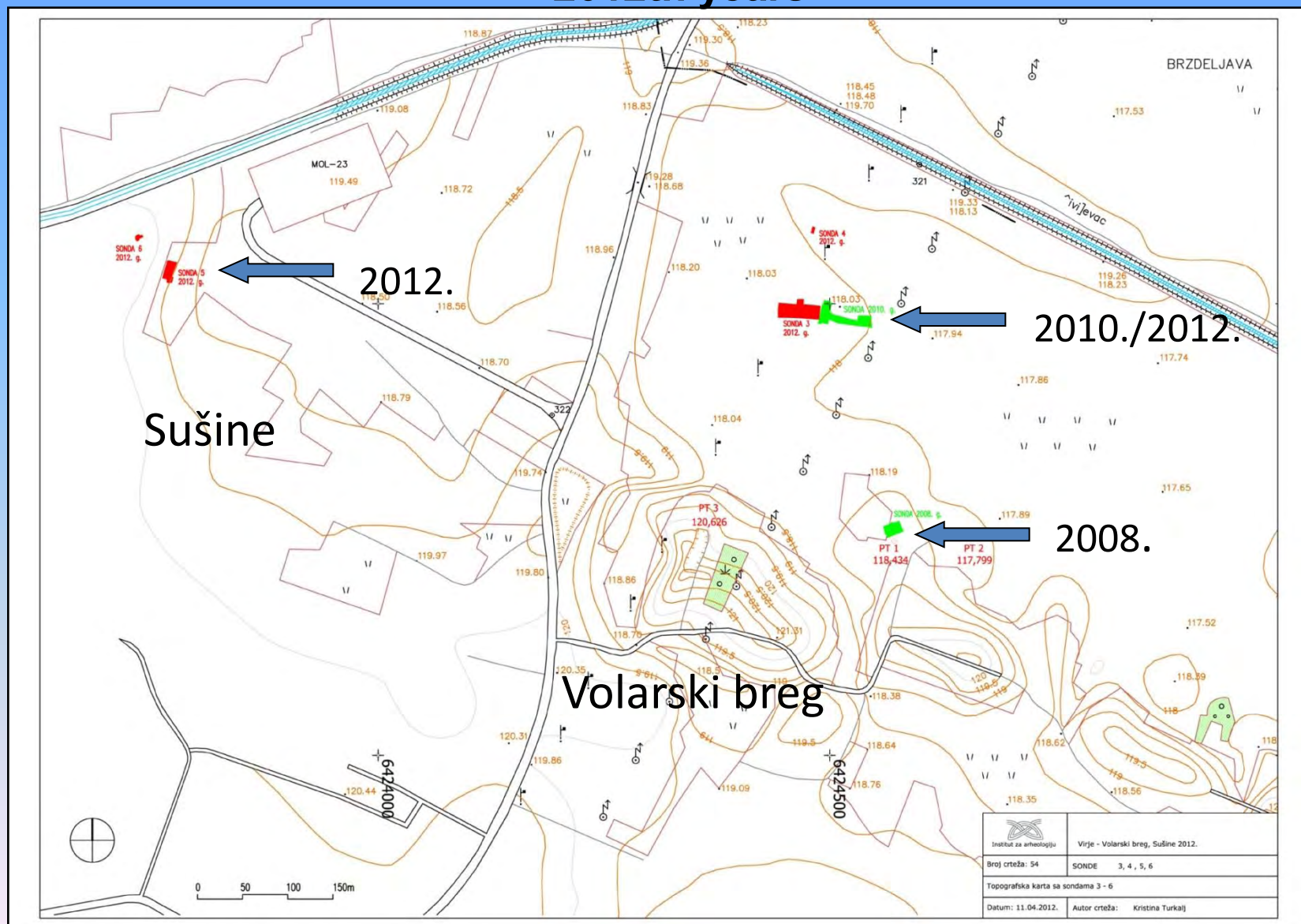




## Position Volarski breg - 2010



# Virje – positions and investigation trenches - 2008th to 2012th years



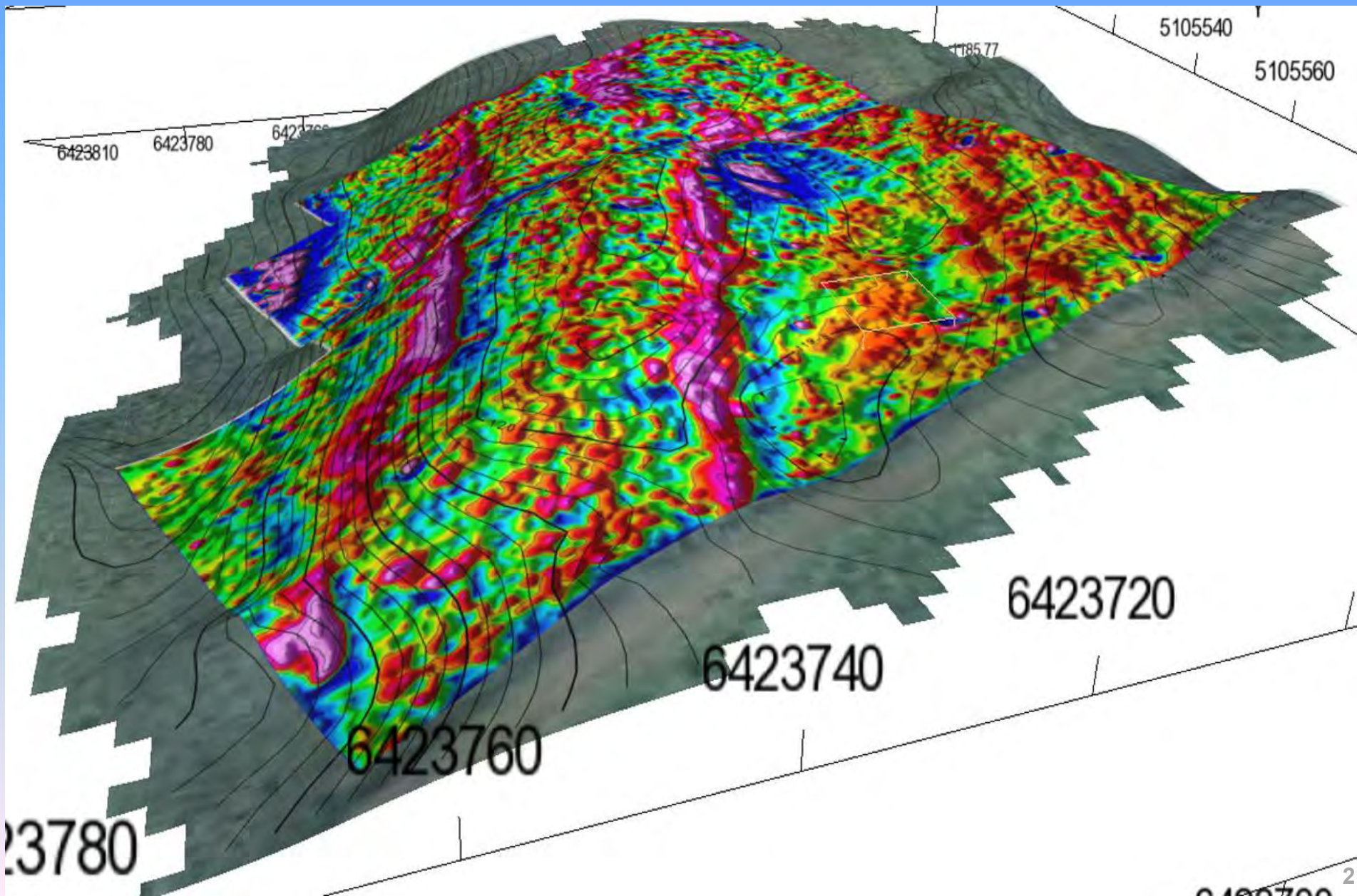


## Sušine – surface finds, 2012



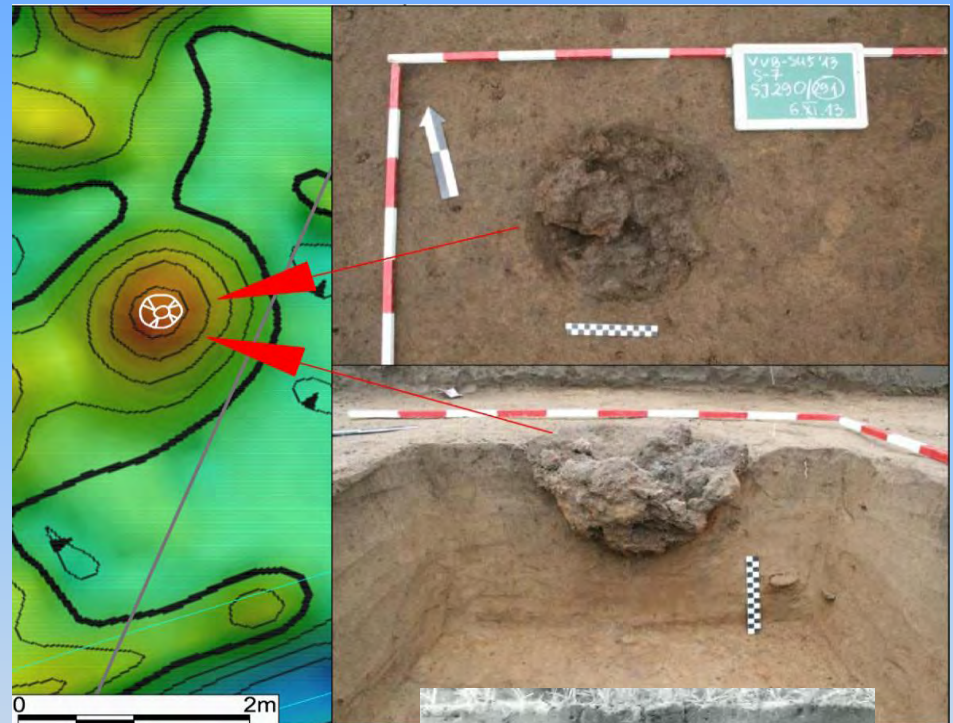
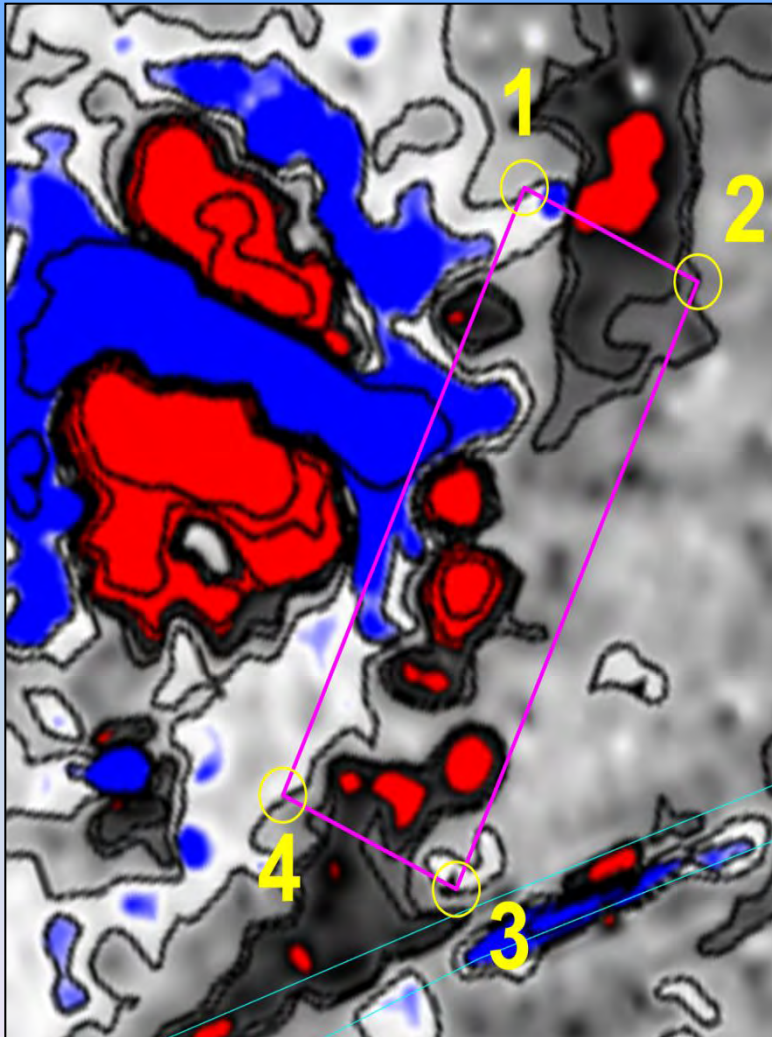


## Results of the magnetic method on digital terrain model





# Comparison of results of geophysical and archaeological research - furnace



(Pleiner 2000: Pl. IX,  
Romano-Barbarian  
sleg pit furnaces in  
Jutland, Drengsted,  
Denmark)

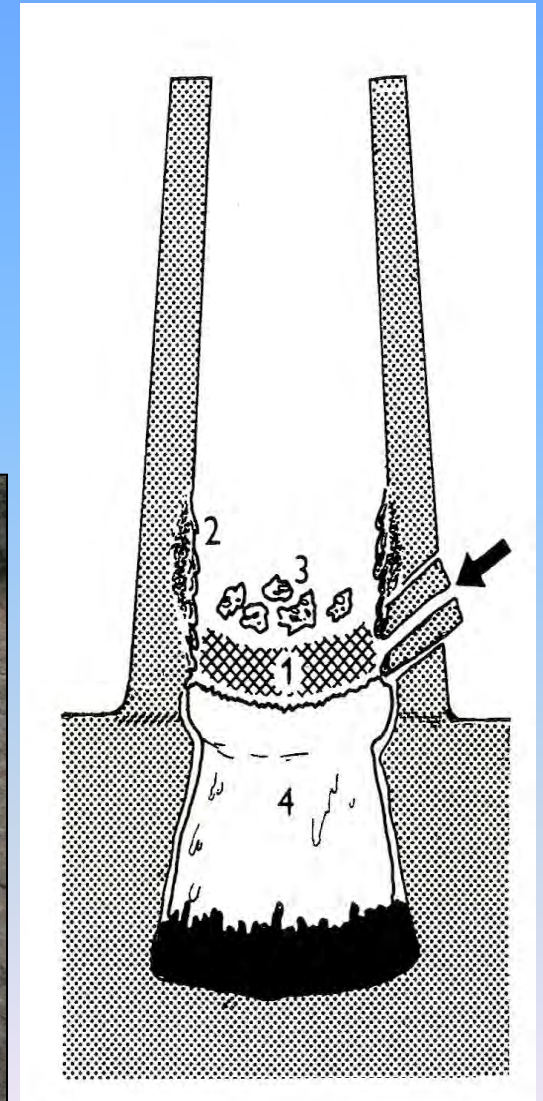




## Position Sušine 2013 - smelting furnaces in situ



(Pleiner 2000: Pl. X, sleg pit furnaces in Jutland, Snorup, Denmark)



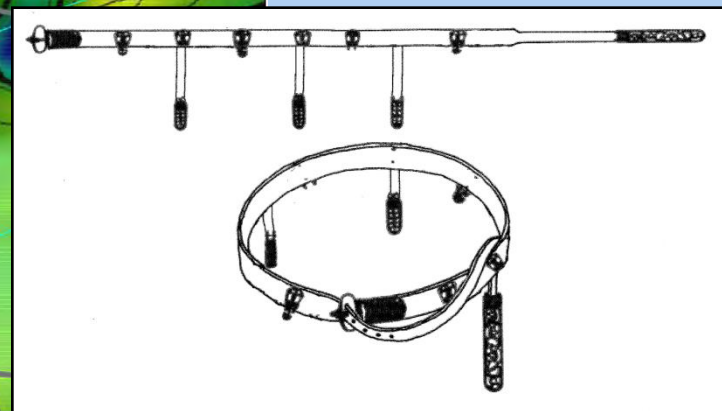
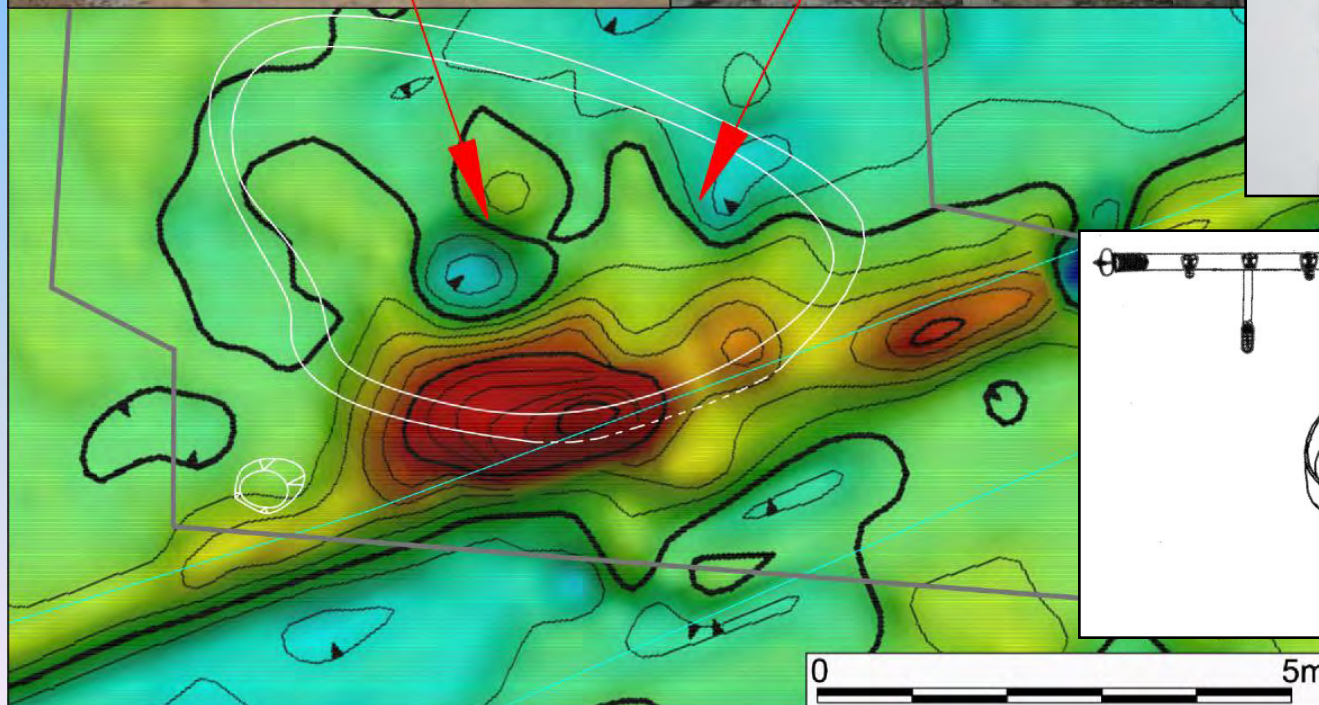
(Pleiner 2000: Fig. 67, Left sleg pit furnace)



## Position Sušine, feature from the early Middle Ages – 2012



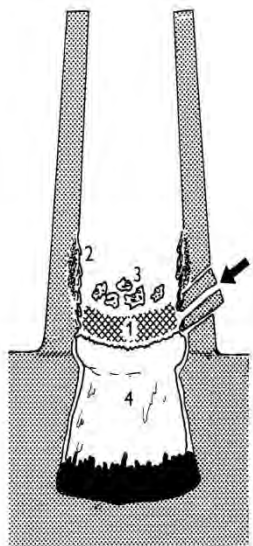
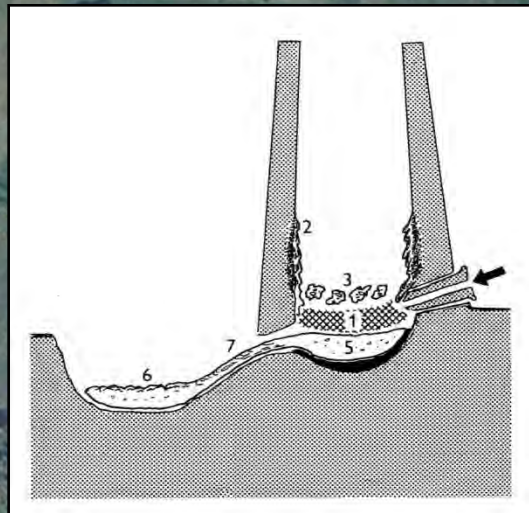
Part of the belt –  
the second half of the 8th  
and beginning of the 9th  
century





Sušine

Volarski breg





# Landscape along the Drava River. Source of raw materials?



**Analysis of the concentration of iron in the soil :**

**Tamara Marković, PhD geol.**

A total of iron,  
dissolving the soil sample in aqua regia  
(HNO<sub>3</sub>:HCl):

12 samples= 0,4-5,1 (total Fe (%))

**SU 173 = 19,3 (total Fe (%))**

**SU 197 = 23,4 (total Fe (%))**



Bacteria *Leptothrix* in the ground - better deposition of iron



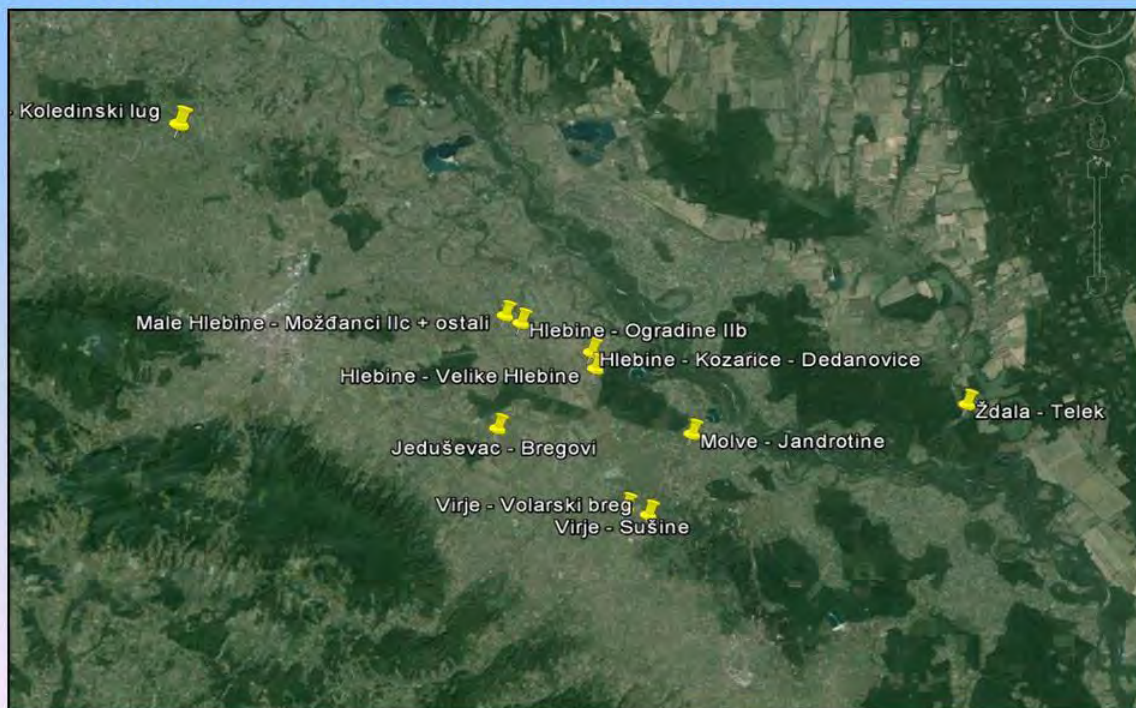
# Archaeological sites with traces and / or findings smelting activities in northern Croatia

## 1. Archaeologically investigated :

- - prehistory – Topusko “Turska kosa” near Karlovac
- - Roman period - Imrijevcı “Polačica” near Požega
  - Velika Gorica “Okuje I, II, III” near Zagreb
  - Sisak/Hrvatska Dubica (ingots)
  - Virje – Sušine
- - Early Middle Ages – Virje – Volarski breg



## 2. Several new potential sites in Podravina Region



Hungarian part of the Drava valley with marked places higher concentration of surface finds slag, nozzles and burned wall furnaces



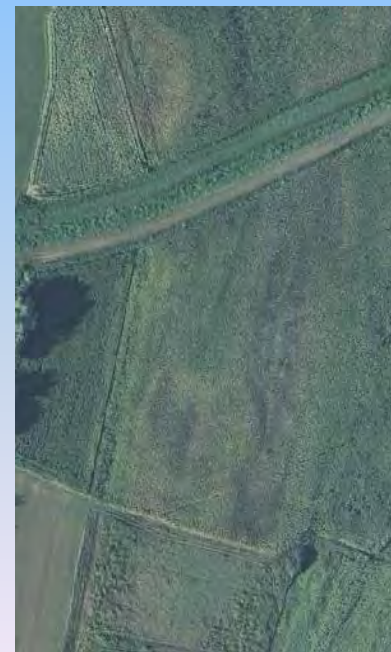
Hlebine – geophysical exploration in 2015



# Research: A – field investigations; B – Laboratory investigation; C – Analysis and interpretation

## Tasks - 1st year:

1. field survey and reconnaissance of the region –  
central lowland section of the Drava River basin
2. gathering available archaeological material from museums and collections
3. remote investigation through satellite  
and aerial photographs
4. verifying toponomastic, cartographic,  
and historical sources
5. confirming sites with a high content of iron oxy-hydroxides



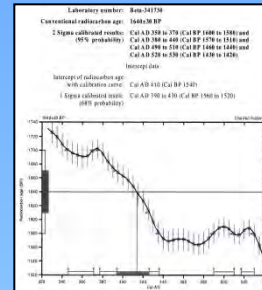
Virje-Sušine



# Tasks - 2nd and 3rd year: Archaeological excavations

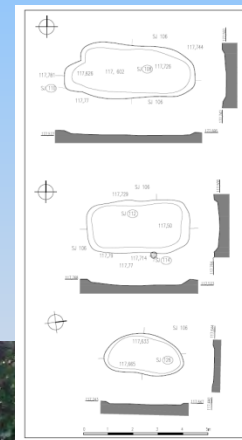
## 1. Two sites with smelting remains

- Workshop size
- Workshop elements - furnaces: appearance / type / data
  - pits for charcoal (wood type)
  - landfill (waste amount / production intensity)
- Date of the workshop
- Distance between concurrent workshops



## 2. Simultaneous settlements

- Defining the settlement elements and determining the function of the structures
- Settlement data
- Selection of iron objects for analysis - their connection with the slag from the furnace and raw materials



## Interdisciplinary research

- Geophysical investigation using the method of magnetic prospecting
- Establishing the extent of metallurgical activities by mapping magnetic susceptibilities
- Radiocarbon analysis of charcoal samples using the  $^{14}\text{C}$  method
- Pedological sampling of the soil using standard samplers with a core length of 25 cm for chemical analysis to determine the iron content in the soil
- Determining the concentration of iron in the soil by the gravimetric method
- Soil samples with a concentration of iron >20% (potential raw material in the smelting process) will be sent for multielement geochemical analysis
- The multielement geochemical analysis of slag, furnace parts, and iron objects by X-ray fluorescence (XRF), ICP-AES, and ICP-MS

### Tasks in the last year:

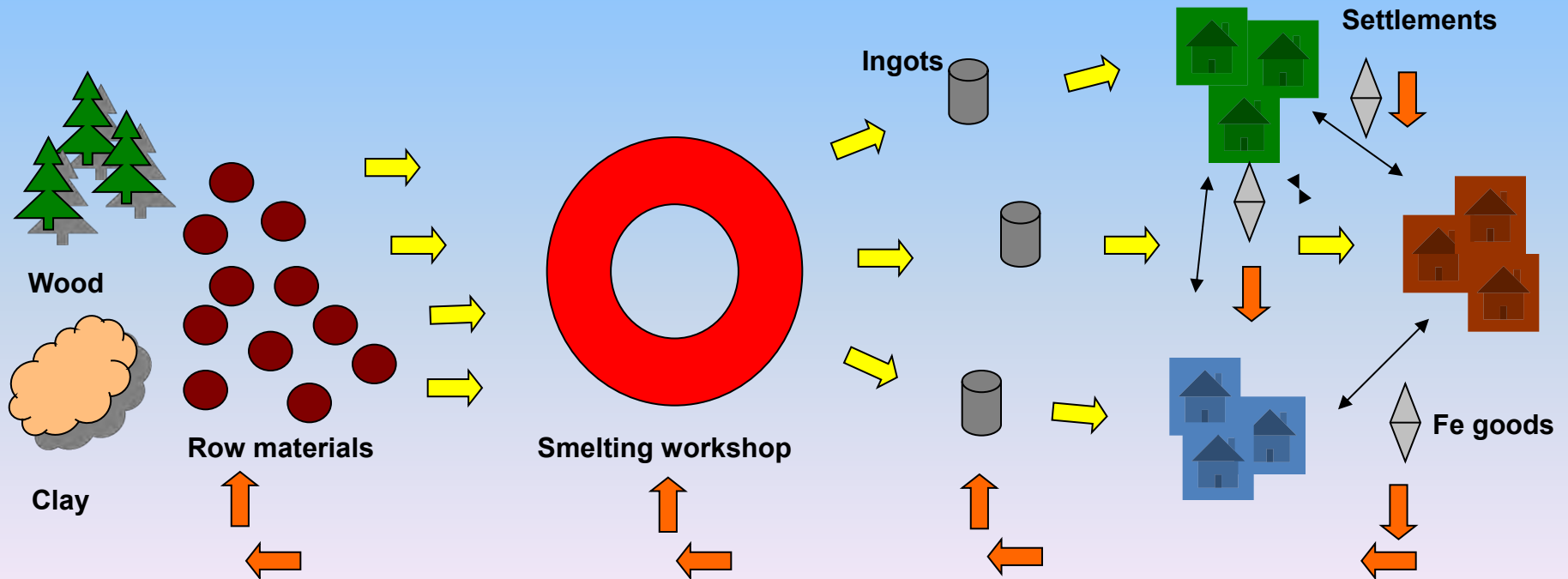
- Experimental archaeology - furnace replica
- An exhibition will be organized
- An international scientific conference will be organized



# Project TransFER:

## *Iron production along the Drava River in the Roman period and the Middle Ages: Creation and transfer of knowledge, technologies and goods*

The benefit of the project would be to complement the standard methodology of the humanities with the methodology of the natural and technical sciences in order to define the process of producing iron from sources of raw materials and the necessary resources, through the technology of smelting in a furnace, to the final product, and its broader social significance.



**This is an artistic view of a part of the workshops with two opposite furnaces**



**Thank you for your  
attention**